Silver-Copper-Phosphorus Alloy Safety Data Sheet 1. Product and Company Identification ------Manufacturer _____ Lucas-Milhaupt, Inc. 5656 South Pennsylvania Avenue Cudahy, WI 53110 USA Telephone: 414-769-6000 www.lucasmilhaupt.com Emergency Phone Number _____ CHEMTREC : within USA or Canada 1-800-424-9300 CHEMTREC : outside USA or Canada 1-704-741-5970 SDS Number: 77 Product: AG-CU-P Product Codes: 26310 (SIL-FOS 1), A00000058 (SIL-FOS 1), 27953 (SIL-FOS 1), 2774 (SIL-FOS 2), 71-020 (SIL-FOS 2), A00000013 (SIL-FOS 2), 34649 (SIL-FOS 2F), 28134 (SIL-FOS 2M), A00000064 (SIL-FOS 2M), 35502 (SIL-FOS 2M), 71-017 (SIL-FOS 2M), A00000116 (SIL-FOS 2M), 35564 (SIL-FOS 2M), A00000150 (SIL-FOS 2M), 35503 (SIL-FOS 5), A00000117 (SIL-FOS 5), 25841 (SIL-FOS 5), 7054 (SIL-FOS 5), 71-050 (SIL-FOS 5), A00000025 (SIL-FOS 5), 28118 (SIL-FOS 5F), 71-052 (SIL-FOS 5F), A00000062 (SIL-FOS 5F), 34286 (SIL-FOS 5M), 17152 (HANDY-FLO 6), 71-062 (HANDY-FLO 6), A00000040 (HANDY-FLO 6), 17244 (HANDY-FLO 6), 35542 (SIL-FOS 6i), 71-063 (SIL-FOS 6i), A00000140 (SIL-FOS 6i), 28126 (SIL-FOS 6), 71-060 (SIL-FOS 6), A00000063 (SIL-FOS 6), 28704 (SIL-FOS 10), 71-100 (SIL-FOS 10), 29538 (SIL-FOS 15), A00000070 (SIL-FOS 15), 7153 (SIL-FOS 15), 71-150 (SIL-FOS 15), A00000026 (SIL-FOS 15), 26047 (SIL-FOS 15), 35528 (SIL-FOS 15), A00000131 (SIL-FOS 15), 35544 (SIL-FOS 15LP), 19422 (SIL-FOS 18W), A00000041 (SIL-FOS 18W), 31138 (SIL-FOS 18M), A00000087 (SIL-FOS 18M), 35207 (SIL-FOS 18M), 71-181 (SIL-FOS 18M), A00000096 (SIL-FOS 18M), 35216 (SIL-FOS 18), 71-180 (SIL-FOS 18), A00000097 (SIL-FOS 18) Product Use(s): Alloys for brazing and other metallurgical processes 2. Hazards Identification _____ Classification(s): None applicable Label Symbol(s): None applicable Label Signal Word(s): None applicable Label Hazard Statement(s): None applicable

Label Precautionary Statement(s)

The acute toxicities of 74-94% of the product's ingredients are unknown.

3. Composition/Information on Ingredients _____

Ingredient	CAS Number	90	Impurities
Copper Phosphorus	7440-50-8 7723-14-0	74-94 2-8	None known None known
Silver	7440-22-4	<1-19	None known

4. First Aid Measures

Eye

Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

Skin ____

Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

Ingestion

If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance. Do not give anything by mouth to an unconscious or convulsive person.

Inhalation

_____ If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

Note to Physician or Poison Control Center

None of the components are acutely toxic by ingestion, nor are they absorbed through the skin. Long-term chronic exposure may cause argyria.

5. Fire Fighting Measures _____

Fire and Explosion Hazards _____

These products are non-flammable and non-explosive. If present in a fire or explosion, they may emit fumes of the constituent metals and/or phosphorus pentoxide.

Extinguishing Media _____ Use dry chemical. Do not use water.

Fire Fighting Instructions _____

If fighting a fire in which these products are present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

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6. Accidental Release Measures
_____
Methods and Materials
_____
If a finely-divided form of product is spilled, clean up spillage so as to
minimize dispersion of dust. Either wet sweeping or vacuuming using HEPA
filtration is recommended.
Personal Precautions
_____
Avoid contact with skin, eyes, and mucous membranes.
Environmental Precautions
_____
Prevent spills from entering sewers or contaminating soil.
7. Handling and Storage
_____
Handling Precautions
_____
No special handling precautions are required.
Work and Hygiene Practices
_____
To prevent ingestion following use of the product, wash hands and face before
eating, drinking, applying cosmetics, or using tobacco. Remove contaminated
clothing or protective equipment before entering eating/drinking areas.
Storage Precautions
_____
Do not store in proximity to incompatible materials (see Section #10).
8. Exposure Controls and Personal Protection
    _____
Ingredients - Exposure Limits
_____
Copper
   ACGIH TLVs: 0.2 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)
   OSHA PELs: 0.1 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)
Phosphorus
   No applicable ACGIH TLV(s)
                                   No applicable OSHA PEL(s)
Silver
   ACGIH TLV: 0.1 mg/m3 TWA (metal)
                                   OSHA PEL: 0.01 mg/m3 TWA
Ingredients - Biological Limits
_____
Copper
   No ACGIH BEI(s) or other biological limit(s)
Phosphorus
   No ACGIH BEI(s) or other biological limit(s)
Silver
   No ACGIH BEI(s) or other biological limit(s)
Engineering Controls
_____
Use dilution or local exhaust ventilation adequate to maintain concentrations
of all components and their byproducts to within their applicable standards.
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Eye/Face Protection

Wear eye protection adequate to prevent eye contact with the product and injury if the product is used with a flame. Plastic-frame spectacles with side shields are recommended.

Skin Protection

Wear protective gloves and clothing to prevent skin injuries if the product is used with a flame. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: Yellow-white metals, various forms Odor: none Odor threshold: not applicable pH: not applicable Melting Point: approx. 1,178F./637C. Freezing point: not applicable Boiling point/boiling range: not determined Flash Point: not applicable Evaporation Rate: not applicable Flammability Class: not applicable Lower Explosive Limit: not applicable Upper Explosive Limit: not applicable Vapor pressure: not applicable Vapor density: not applicable Relative density (H2O): 7.4-8.6 Solubility (H2O): insoluble Oil-water partition coefficient: not applicable Autoignition Point: not applicable Decomposition temperature: not applicable Viscosity: not applicable

10. Stability and Reactivity

Reactivity: none reasonably foreseeable Stability: stable Hazardous Polymerization: will not occur Risk of Dangerous Reactions: silver and copper can form unstable acetylides in contact with acetylene gas.

Incompatible Materials

Strong oxidizers; ammonia; azides; nitric acid; ethylene imine; sulfuric acid; chlorine trifluoride; inorganic and organic peroxides; peroxyformic acid; oxalic acid; bromates, chlorates, and iodates of alkali and alkali earth metals; tartaric acid; 1-bromo-2-propyne; permonosulfuric acid; alkaline hydroxides.

Hazardous Decomposition Products

Heating to elevated temperatures may liberate fumes of the constituent metals and/or phosphorus pentoxide.

10. Toxicological Information _____ Ingredients - Toxicological Data -----Copper LD50: No data available LC50: No data available Phosphorus LD50: >15,000 mg/kg (oral/rat) LC50: 4,300 mg/m3 for 1 hr (rat) Silver LD50: >2,000 mg/kg (oral/rat) LC50: No data available Primary Routes(s) of Entry _____ Ingestion; inhalation. Eye Hazards _____ Eye contact with these products in finely-divided forms may cause irritation, conjunctivitis, ulceration of the cornea, and/or argyria, a permanent gray discoloration of the eyes, skin, mucous membranes, and respiratory tract. Skin Hazards _____ Skin contact with these products in finely-divided forms may cause irritation, argyria, discoloration, and/or contact dermatitis. Ingestion Hazards -----Ingestion of these products may cause nausea, vomiting, and gastrointestinal irritation. Inhalation Hazards _____ Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8). When phosphorus is overheated in air, it is converted to phosphorus pentoxide, which is corrosive and irritating to eyes, nose, throat, and mucous membranes. Symptoms Related to Overexposure Pre-existing pulmonary diseases (e.g., bronchitis, asthma) may be aggravated by inhalation overexposure, particularly as fume. Delayed Effects from Long Term Overexposure _____ Chronic overexposure by inhalation and/or ingestion may aggravate preexisting diseases of the liver, kidneys, and gastrointestinal system. Carcinogenicity _____ The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity _____ The product contains no chemicals determined to be germ cell mutagens. Reproductive Effects ------The product contains no chemicals determined to be damaging to fertility or to the unborn child. Acute Toxicity Estimates _____ LD50 (oral): >2,000 mg/kg LD50 (dermal): no data available LC50: 4,300 mg/m3 Interactive Effects of Components: no data available 12. Ecological Information _____ No ecological data is available for the product or any of its components. Ozone Depletion Potential: This product contains no ingredients listed in the Annexes to the Montréal Protocol on Substances that Deplete the Ozone Layer. 13. Disposal Considerations _____ Do not discharge waste product into sanitary or storm sewers or allow it to contaminate soil. Consult applicable Federal, State/Provincial, and local regulations. 14. Transport Information _____ Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO. 15. Regulatory Information United States Regulatory Information _____ All components of this product are listed on the EPA's TSCA inventory. SARA Hazard Classes: Chronic Health Hazard SARA Section 313 Notification _____ This product contains these components in concentrations >1% (>0.1% for carcinogens) subject to Section 313 of the Emergency Preparedness and Community Right-to-Know Act (EPCRA) of 1986 and of 40CFR, Part 372: 1. Copper (CASRN 7440-50-8) 2. Phosphorus (CASRN 7723-14-0) 3. Silver (CASRN 7440-22-4) Canadian Regulatory Information _____ All components of these products are listed on either the Domestic Substances List (DSL) or the Nondomestic Substances List (NDSL). This product has been classified in accordance with Canada's Hazardous

Products Regulations (SOR/DORS/2015-17).

16. Other Information ------HMIS Ratings (Legend) ------Health - 2* (moderate chronic hazard) Flammability - 1 (slight hazard) Physical Hazard - 0 (minimal hazard) PPE - see Note

Note: Lucas-Milhaupt Inc. recommends use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

Disclaimer

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Lucas-Milhaupt, Inc.